Report 11295 26 October 1998

## GENCORP AEROJET

Integrated Advanced Microwave Sounding Unit-A (AMSU-A)

Engineering Test Report

METSAT A2 Signal Processor (P/N 1331120-2, S/N F04)

S/N 108

1 N-17 036819

Contract No. NAS 5-32314 CDRL 207

#### Submitted to:

National onautics and Space Administration Goddard Space Flight Center Greenbelt, Maryland 20771

Submitted by:

Aerojet 1100 West Hollyvale Street Azusa, California 91702



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Advanced Microwave Sounding Unit-A (AMSU-A)
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#### 1.0 Introduction

This report presents a description of the tests performed, and the test data, for the A2 METSAT Signal Processor Assembly PN: 1331120-2, S/N F04. The assembly was tested in accordance with AE-26754, "METSAT Signal Processor Scan Drive Test and Integration Procedure".

The tests were conducted at room temperature in the AMSU-A test area of building 57. The tests fall into six categories: 1) Continuity, 2) Power Distribution, 3) Digital Processor, 4) Analog Processor, 5) Scan Drive, and 6) Supply Current.

#### 2.0 Objective

The objective is to demonstrate functionality of the signal processor prior to instrument integration.

#### 3.0 Test Data

All test data is presented on the enclosed copies of the test data sheets (TDSs) numbered TDS 11 through TDS 20 ( Pages A-15 through A-25 ). TDS 11 ( Pg. A15 ) was redlined to incorporate a design change defined in ECN CAMSU-1930. The redline was accomplished in accordance with program directive No. 91 and approved by Quality and the test engineer.

#### 4.0 TESTS

### 4.1 Continuity

A complete continuity test of the backplane wiring is performed at the facility where the wirewrapping of the backplane is done. The continuity tests performed here involve 1) the I/O interface card slots, J301 and J324, and 2) chassis return connections. The tests are manual resistance measurements tests. Test data is presented on TDS 11.

#### 4.2 Power Distribution

In these tests supply voltages are input to the signal processor from the Test Relay Unit (TRU) as in normal testing. No CCAs are installed in the signal processor for the tests. The test verifies that the four supply voltages are present on the proper pins of all backplane connectors. The test setup block diagram is shown in Figure 1, and test data is presented on TDS 12.

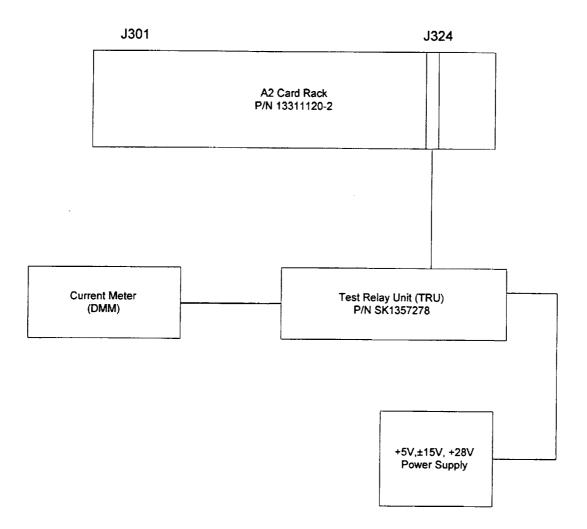


Figure 1. A2 Signal Processor Test Setup

#### 4.3 Digital Processor

Beginning with this test, CCAs are installed into the card cage as required to perform the test, and then remain installed. At the conclusion of all tests, a complete set of CCAs has been installed. The complete test setup block diagram which is required for performing any of the tests is shown in Figure 2.

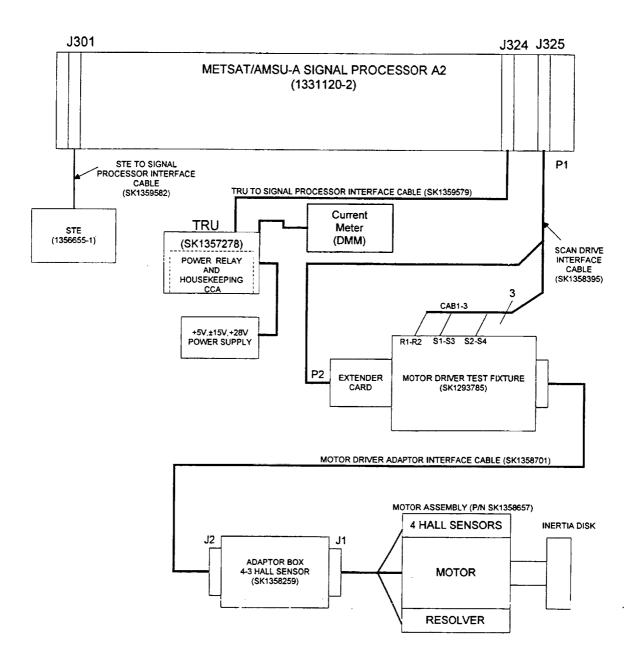


Figure 2. A2 Scan Drive Test Setup

#### **4.3.1 Memory**

In this test, the digital test set is used in place of the CPU CCA to read and verify data of the test PROMs on the "GOLD" Memory CCA. Test data is presented on TDS 13.

#### 4.3.2 CPU

The CPU test requires that the CPU Auxiliary test CCA be installed in place of the Memory CCA. In this test, the RAM and various instructions performed by the CPU are tested. In addition, the waveform of the clock signal to the DC-DC converter is measured at the CLOCK jack on the TRU. Test data is presented on TDS 13.

#### 4.3.3 Scan Control Interface

In this test, input and output ports 0 through 3 are tested. In addition, the disable feature of the input ports is checked out. Test data is presented on TDS 13.

#### 4.3.4 Timing and Control

In this test, the proper time intervals of I/H, DUMP, INTCMPL, TSCMPL, STOP, and ANTENNA STROBE are verified. In addition to the above tests, the test set also checks the input ports 16 and 17, output port #13 (4 MSBs), output port 14, input port #15 (DAC BSY signal), and output port #13 (4 LSBs). Test data is presented on TDS 13.

#### 4.3.5 Spacecraft Interface

In this test, the STE is turned on and initialized. The STE is tested with a series of self-tests to verify the readiness of the STE to test flight hardware. After successfully passing the self-tests, the STE is used to simulate the spacecraft command signals and retrieve limited test data for the remaining signal processor tests. STE test data is presented on TDS 14.

#### 4.3.6 Relay Control

This test verifies the operation of the module power command and the survival heater command. The presence of the +10 volt Interface power is verified. The Scanner and Compensator relay drive and position indicators are also verified. Test data is presented on TDS 14.

#### 4.4 Analog Processor

#### 4.4.1 Independence of Measurements

This test is performed using the Analog CCA Test Fixture, the Integrate and Dump Filter and the Analog Mux and A/D Converter CCAs. The test gives a measurement of the sample-to-sample crosstalk within a channel, which is dependent on the completeness of the dump of the integration capacitor. Test data is presented on TDS 15.

### 4.4.2 Integrate/dump filter, radiometric data multiplexing, and digitization tests

In this test, a 2 volt dc signal is input to each integrate and dump filter, and the channel output code from the A/D converter is measured. The integrator output waveform is also displayed on an oscilloscope for verification of timing. Test data is presented on TDS 16.

#### 4.4.3 Temperature monitoring circuits

In this test a resistor of value approximating the room temperature of the PRTs is connected at the input of each PRT readout circuit, and the output code from the A/D converter is measured. The reference voltage used in the PRT readout circuits is also measured.. Test data is presented on TDS 17.

#### 4.4.4 Analog telemetry

In this test each of the analog telemetry signals is measured at the ANALOG HSKP jack on the TRU. Test data is presented on TDS 18.

#### 4.5 Scan Drive

This test includes all CCAs involved in the scan drive function. The circuitry is programmed to provide one complete revolution of the drive motor as it steps through each of the thirty scene positions and the two calibration positions. The circuitry is programmed to park at the Warm Cal, Cold Cal, and the Nadir positions during the test sequence. The GSE test modes are also verified. To verify proper performance, the inertia disk on the motor shaft is visually observed through the one revolution and the various calibration positions. Test data is presented on TDS 19.

#### 4.6 Supply Current

In this test, the total current drawn by the signal processor from each of the four supply voltages is measured with the signal processor fully populated with CCA's. Test data is presented on TDS 20.

#### 5.0 TEST ANOMALIES

No test anomalies occurred during the Signal Processor engineering tests.

#### 6.0 TEST RESULTS

The METSAT/AMSU A2 SIGNAL PROCESSOR TEST was successfully completed and all test data is within specified limits.

## TEST DATA SHEET 11 A2 Continuity Tests (Paragraph 5.2.1)

#### Enter a Pass or Fail to indicate the result of the tests:

From	То	Signal Name	Pass/Fail
E1	J301-60	CHASSIS GND	P
E2	J301-90	CHASSIS GND	P
E4	J302-46	CHASSIS GND	P
E3	J324-76	CHASSIS GND	P
J324-73	J312-70	1.248 MHZ PS CLK	P
J324-74	J312-89	5V RTN(1) (1.248 MHZ PS CLK RTN)	حر
J324-75	J312-91	5V RTN(1) (PS CLK SHIELD)	

Deleted per ECN CAMSU-1930
Deleted per ECN CAMSU-1930
1/17/98

Assembly No/33//20 - 2	Shop Order No. <u>548032</u>
Serial No. FOY	Pass Fail
Test Engineer (Senature (Date)	Quality Control (Signature) SP 22 '98 (Date)
Customer Representative (Flight hardware only) (Signat	Broun 9-23-8

## TEST DATA SHEET 12 A2 Power Distribution (Paragraphs 5.2.2 & 5.2.3)

Power Supply Voltages:											
Test Set-u	p Verified:	YE	+ د_ ع_	28.7 ± 0.1V: NO	+ 28	<u>.69</u> _					
Para. 5.2.3 Step No.	Connector No.	+5 ±0.5V	P/F	+15 ±0.3V	P/F	-15 ±0.3V	P/F	+28 ±0.56V	P/F	+9 ±1V*	P/F
7*	J301									9.42	P
2	J302			+14.987	P	-14.996	P				
3	J303			+14.99	P	-14.996	P				
4	J304			+14.99	P	-14.995	P				
5	J305			+14.99	P	-14.995	P				
6	J306	+4.938	P	+14.99	P	-14.995	P				
6	J307			+14.99	٦	-14.995	P				
6	J308	+4.942	P							9.42	P
6	J309	+4.938	P							9.42	P
6	J310	+4.93	P								
6	J311	+ 4.93	P								
6	J312	+4.93	P								
6	J313	+4.93	P								
6	J315	+4.93	P								
6	J317	+ 4.94	P	+14.99	P	-14.995	حر	+27.96	P		
6	J318	+ 4.94	P	+14.98	P	-14.995	P				
6	J320	+4.94	P								
6	J321	+4.96	P	+14.98	P	-14.995	P				
6	J322	+ 4.96	P	+14.98	P	-14.997	P	27.28	Ρ		
6	J323	+4.96	P	+14.99	Ρ	-14.997	P	27.96	P		
7	J325							+27.96	P		
*measured	at parragraph 5.	2.5.2. test									
Assembly	No <i>/ 3</i>	31/20-2		·	Sho	p Order No.	54	8032			
Serial No. <i>F04</i> Pass Fail											
Test Engineer 9/22/98 Quality Control Quality Control											
(Signature (Date) (Signature) (Date)											
Customer Representative (Flight hardware only) (Signature) 9-13-98 (Date)											

### TEST DATA SHEET 13 (Sheet 1 of 2) A2 Digital Processor (Paragraph 5.2.4)

CPU C	CA Serial No. (J312)	- 07	•			
Scan Co	ontrol Interface CCA Seria					
Timing	and Control CCA Serial N	To. (J311) F/2	<u></u>			
5.2.4.1 Memo	ory tests:					
5.2.4.1/10 Cir	cle PASS or FAIL to indic	ate the result of the tests:		Pass Fail		
	If "Fail", record the err	or code and error descrip	otion.	_		
	Error Code:	NA				
	Error Descriptio	n: <u> </u>				
5.2.4.2 CPU 1	ests:					
5.2.4.2/10		Measurements	<u>Limits</u>	Pass/Fail		
	Vp-p	4.2 Vpp	3.30 - 4.94 V	P		
	т	800n5	761 - 841 ns	<u> P</u>		
5.2.4.2/19 Cir	cle PASS or FAIL to indic	ate if LEDs indicate CCA	A passed or failed:	Pass Fail		
5.2.4.3 Scan	Control Interface Tests:			_		
5.2.4.3/14	The input ports 0 and 1 te	ests		Pass Fail		
5.2.4.3/21	Inhibit input port 0 and 1	tests		Pass Fail		
5.2.4.3/29	The input ports 2 and 3 te	ests		Pass Fail		
5.2.4.3/41	The output ports 0 and 1	tests		Pass Fail		
If "Fail", record the error code and error description.						
	Error Code:					
Error Description:						

### TEST DATA SHEET 13 (Sheet 2 of 2) A2 Digital Processor (Paragraph 5.2.4)

5.2.4.4 Timing and Control Tests:					
5.2.4.4/13	The Integrate and Hold pulse and the Dump pulse at the card rack slot J307. Pass Fail				
5.2.4 <i>.4/</i> 25	The Integrate and Hold pulse and the Dump pulse at the card rack slot J301. Pass Fail				
5.2.4.4/35	The Antenna Strobe pulse test.  Pass Fail				
5.2.4.4/47	The test of the interface to the Temp. Sensor Analog Mux card rack slot J303. Pass Fail				
5.2.4.4/59	The test of the interface to the Analog Mux and Converter card rack slot  Pass Fail  J308.				
	If "Fail", record error code and error description;				
	Error Code:				
	Error Description:				
Assembly No.	1331120-2 Shop Order No. <u>548032</u>				
Serial No	Pass Fail				
Test Engineer	(Signature (Date) Quality Control (Signature) (Date)				
Customer Rep	resentative (Flight hardware only) (Signature) (Date)				

## TEST DATA SHEET 14 A2 Relay Driver Tests (Paragraph 5.2.5.2)

	A (J308) Ser. No F15	<u> </u>
	A (J309) Ser. NoF / 3	
	CCA (J310) Ser. No. <u>F25</u>	<del></del> _
Relay Driver And Current	Monitor CCA (J317) Ser. NoF	05_
Test Set-up Verified:	Yes No	STE Self Test: Pass Fail

Step No.	Test Description	Pass/Fail
24	Module power connects	P
30 Survival heater power turns on		ح
31	Survival heater power turns off	P
32	Module power disconnects	P
34	Scanner 2 power turns on	P
35	Compensator motor power turns on	P
36	Scanner 2 power turns off	P
36	Compensator motor power turns off	P
37	Module power disconnect	P

Assembly No. /33//20 - 2	Shop Order No. <u>548032</u>
Serial No. FO4	Pass Fail
Test Engineer 9/22/9. (Signature (Date)	Quality Control (Signature) (Date)
Customer Representative (Flight hardware only)	(Signature) (Date)
	<b>;</b>

# TEST DATA SHEET 15 A2 Independence Of Measurements (Paragraph 5.2.6.1)

Integrate and Dump CCA (J307): Serial No. F36						
Analog Mux and A/D Converter CCA (J306): Serial No. F01						
Test Set-up verified:	YES V	NO	<del></del>			
	Supply (V)		Measured Value (V)	Limits (V)		
	+5		+4.79V	+5 ± 0.25		
	+15		+15.82V	+15 ± 1.0		
	-15		-15.43V	$-15 \pm 1.0$		

Channel No.	Average for SIGNAL switch in Hi position	Average for SIGNAL switch in LO position	Measurement Dependence ≤0.01%	Pass/ Fail
0	14096.1	14094.7	0.00214	P
1	14098.7	14097	0.00259	ρ
2	14097.4	14095.2	0.00336	ρ
3	14092	14090	0.00305	ρ

Assembly No/33//20-2_	Shop Order No. <u>548032</u>
Serial No. Fo4	Pass Fail
Test Engineer (Signature (Date)	Quality Control (Signature) (Date)
Customer Representative (Flight hardware only) (Signature	Purus 9-13-98 (Date)

# TEST DATA SHEET 16 A2 Integrator Signal Multiplexing, And Digitization (Paragraph 5.2.6.2)

	and A/D Conver Dump/Filter CC	ter CCA(J306): A (J307):	Ser. No. <u>F3</u> Ser. No. <u>F0</u>	6	•		
Out	put Waveform	/1		±9.5 ms —	-32 ±	2 ms	V2
	Channel	Data	Data Limits		Data Pass/Fail	Integrator Waveform Pass/Fail	
	1	2776€	26125 to 29757		P	P	-
	2	27756	26125 to 29757		P	Р	j
		Signal Name		Pass/Fail	<del></del>		
		I/H		ρ			
		Dump		P			
		+5 Vdc GSE I	nterlock A	P			
		+5 Vdc GSE I	nterlock B	P			
Assembly No Serial No.	504	20-2 9/11/9 (Date)	Pass <u>\varnot</u>	F	54803; Fail	July .	Date)

### TEST DATA SHEET 17

A2 Temperature Monitoring Circuits (Paragraph 5.2.6.3)

Temperature Sensor Analog Mux CCA (J303) Serial No.	F13	
Temperature Sensor B CCA (J304) Serial No	F19	
Temperature Sensor A CCA(J305) Serial No.	F36	

Dig. A Temp No.	Description	Data	Data Limits	Pass/Fail
1	Scan Motor	31102	28259 to 32513	P
2	Feedhorn	31004	28259 to 32513	Р
3	RF MUX	30602	28259 to 32513	P
4	Mixer IF CH 1	31016	28259 to 32513	P
5	Mixer IF CH 2	31174	28259 to 32513	P
6	LO Channel 1	31073	28259 to 32513	P
7	LO Channel 2	30864	28259 to 32513	P
8	Comp Motor	30692	28259 to 32513	f
9	Subreflector	31196	28259 to 32513	f
10	Dc/Dc Converter	36939	28259 to 32513	P
11	RF Shelf	31329	28259 to 32513	13
12	Det/Preamp	31150	28259 to 32513	P
13	Warm Load Cntr	22425	20339 to 23401	P
14	Warm Load 1	22426	20339 to 23401	P
15	Warm Load 2	22428	20339 to 23401	P
16	Warm Load 3	12552	20339 to 23401	P
17	Warm Load 4	22622	20339 to 23401	P
18	Warm Load 5	22671	20339 to 23401	P_
19	Warm Load 6	22434	20339 to 23401	P
20	Thermal Reference	25725	23340 to 26320	P

Assembly No. / 33//20 - Z	Shop Order No. <u>548032</u>
Serial No. Foy	Pass Fail
Test Engineer (Signature (Date)	Quality Control (Signature) (Date)
Customer Representative (Flight hardware only) (Signature	2 (Date)

## TEST DATA SHEET 18 A2 Analog Telemetry (Paragraph 5.2.6.4)

ANALOG HSKP Switch Position	DVM Reading (V)	Limits (V)	Pass/Fail
1	+3.02V	2.85 to 3.15	R
2	+3.4641	3.30 to 3.66	· · ·
. 3	+2.987V	2.87 to 3.17	ſ
4	+ 3.051V	2.85 to 3.15	P
5	+ 3.457V	3.30 to 3.66	P
6	+2.997V	2.87 to 3.17	P
10	+3.5741	3.42 to 3.78	P
12	+ 2,967V	2.84 to 3.14	P
13	+ 2.959V	2.84 to 3.14	P
21	+ 0,0009 V	-0.05 to 0.05	P
21	+2.9591	2.8 to 3.4	P
22	+ 0.01497	-0.05 to 0.05	Ρ
22	+2.960V	2.8 to 3.4	P

Assembly No. /33//20-2	Shop Order No. <u>548032</u>
Serial No. Fox	Pass Fail
Test Engineer (Signature (Date)	Quality Control (Signature) (Date)
Customer Representative (Flight hardware only) (Signature)	(Date)

#### **TEST DATA SHEET 19**

A2 Scan Drive/Compensator Drive/Signal Processor Tests (Paragraph 5.3.1)

	712 Octal Divid Compensator Divid Digital 11000000 1000 (1 diagraph 0.01.)							
A2 Scan Drive Subsystem CCAs:								
Resolv R/D Co Motor	er Data Isolator CC onverter/Oscillator	(J318) Ser. No F 2 5  CA (J320) Ser. No F 33  CCA (J321) Ser. No F     CCA (J322) Ser. No F \(\hat{\theta}\)^2  Yes No						
1681 30	et-up venned:	165 110						
	Para./Step No.	Mode	Pass/Fail					
	5.3.1.2.1/12	Motor in warm cal position	P					
	5.3.1.2.2/3	Motor in nadir position.	P					
	5.3.1.2.3/2	Motor in cold cal position 1	ρ					
	5.3.1.2.3/3	Motor in cold cal position 2	P					
	5.3.1.2.3/4	Motor in cold cal position 3	Р					
	5.3.1.2.3/5	Motor in cold cal position 4	P					
	5.3.1.2.4/5	Motor in full scan mode	P					
	5.3.1.2.5/9	GSE mode 2	Р					
	5.3.1.2.6/4	GSE mode 4	P					
	5.3.1.2.7/4	GSE mode 5	P					
	5.3.1.2.8/4	GSE mode 1	P					
	5.3.1.2.9/4	GSE mode 3	P					
	5.3.1.2.9/7	GSE mode 7	Р					
	5.3.1.2.10/2	Scan power off	P					
Motor:	npensator Drive Su Driver 3-hall Senso et-up Verified:	bsystem CCAs:  r CCA (J323) Ser. No  Yes No						
	Para/Step No.	Mode	Pass/Fail					
	5.3.2.2/4	Compensator motor operation	P					
	5.3.2.2/5	Power-off test of compensator motor	P					
Assembly No. /33/120-2 Shop Order No. 548032								
Serial 1	No. Fo4	Pass Fail						
Test Er	Test Engineer (Signature (Date) Quality Control (Signature) (Date) (Date)							
Custon	Customer Representative (Flight hardware only) (Signature) (Date)							

### TEST DATA SHEET 20 A2 Supply Currents (Paragraph 5.4)

Voltages	Measured Current	Limits (in mA)	Pass/Fail
+28.7 V	7.47 mA	6 to 12	ρ
+5.7 V	448 mA	400 to 700	
+15.7 V	131 m A	100 to 196	P
-15.7 V	-155 mA	-110 to -218	P

	Assembly No. 1331/20-2 Shop Order No. 5 \$ 5032
	Serial No. Fo4 Pass Fail
	Test Engineer (Signature) (Date) Quality Control (Signature) (Date) (Date)
	Customer Representative (Flight hardware only) (Signature) (Date)
l	

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